## RESEARCH



# Determination on the thickness of superficially weathered layer of historical stones from Guanzhong area in China



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## Abstract

Superficial weathering in the form of granular disaggregation, powdering and flaking on stone surface is one of the most serious damages to stone heritages, since the surface carries most of the artistic, historical information. The determination of the thickness of the superficially weathered layer of historical stones is critical to their conservation. However, the methodology for quantitative analyses of such thickness remains very limited. In this study, we carefully study the vapor absorption and pore structure evolution of historical sandstones from Guanzhong area with respect to their weathering. We find out that the thickness of superficial weathered layer of Guanzhong sandstones can be derived by following the changes in vapor absorption or pore structure. Such data achieved from various methods developed in this work are consistent with each other and in good agreement with the results obtained by using current techniques such as drilling resistance measurement, the Ruxton method and ultrasonic testing. Among all methods used, pore size distribution analysis requires less sample preparation and measures the thickness of superficial weathered layer of Guanzhong sandstones around 7 mm.

Keywords Superficial weathering, Vapor absorption, Pore structure, Thickness of weathered layer

### Introduction

China has thousands of cave temples and cliff statues, among which arenaceous based cultural heritage accounts for more than 60% [1]. However, being exposed

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to natural environment for a long time, those sandstone heritages have shown severe weathering, such as superficial weathering, mechanical cracks and other forms of deterioration, greatly reducing their mechanical strength and cohesion (Fig. 1) [2–4]. Superficial weathering, in particular, has received a lot of attention in historical stone conservation. Compared with other types of weathering, it often causes greater losses of the value of the heritage, as the surface usually carries most artistic and historical information. Various forms of superficial weathering have commonly been observed, such as crust formation [5–7], granular disaggregation [8], powdering and flaking [9, 10], etc.

Research has shown that the loss of matrix and cement minerals caused by the long-term interactions between sandstone and environmental factors is one of the major reasons of superficial weathering [11, 12]. To protect the historical sandstones against such weathering, manually introducing conservation materials to the weathered



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Fig. 1 Severe surface weathering of historical stone located in Guanzhong area in China. a Dafosi grottoes; b enlargement of red square area in (a)

surface is the generally adopted protocol at present. During the past decades, various conservation materials for sandstone have been explored, including inorganic materials such as high modulus  $K_2SiO_3$ , nanolime etc. [13, 14], organic materials such as acrylic resin, silicon-based compounds etc. [15, 16], and organic–inorganic composite materials [17, 18].

However, the introduction of protective materials will change the physicochemical properties of the sandstone at certain degree. Thus, the interactions between sandstone and environmental factors, the deterioration mechanism and the key damage factors can change accordingly. Therefore, it is vital to clearly gather information such as composition, macro- and microstructure, physical status, the leading factor causing weathering and more information of the weathered layer before taking any conservation actions. Although many protocols have been developed to investigate the mineral component [19, 20], pore size distribution [21, 22], physical and mechanical properties [23, 24] of weathered sandstones, characterizing the thickness of the superficial weathered layer has received much less attention despite its importance Additional file 1.

Quantitative analysis of the thickness of the weathered layer has been realized by multiple expensive instrumentations, such as Laser microprobe [25], nuclear magnetic resonance (NMR) [26], small angle neutron scattering [27] and X-ray computed micro-tomography (micro-CT) [28]. Drilling resistance measurement system (DRMS) is another commonly used technique to detect the thickness of weathered layer. However, DRMS results can be affected by inhomogeneity of the sandstone at the micron level, such as embedded micron-sized mineral particles [29].

It is well known that weathered and unweathered sandstones show different physical and chemical properties, such as their composition, strength, porosity, moisture absorption ability, etc. Previous research has mostly focused on characterizing those variations and trying to establish the correlation between these differences and the degree of weathering. In this paper, we carefully and systematically study the vapor adsorption and pore structure of sandstone along the direction from its surface towards its inner. The thickness of superficially weathered layer can be acquired based on analyses of these data. Both vapor adsorption and pore structure methods give out similar results which are consistent with results obtained from ultrasonic velocity test, Ruxton method [30] and DRMS. Details are discussed below.

### Experimental

### Description and characterization of stone samples

The sandstone used in this study is a sedimentary lithotype, from Guanzhong area in the south of Shaanxi Province, China. Stone samples were collected at the same lithological layer (Fig. 2) but 50 m north to the historical stones, which are lithologically representative and at the similar degree of weathering to the historical stones. All samples were collected as cylinders of 5 cm in diameter with various heights. The as-collected sandstones with naturally weathered surface are referred as weathered sandstone, while those whose weathered surface (4–5 cm from surface, to guarantee all weathered part is removed) are mechanically removed are referred as unweathered sandstones (Fig. 2).

The microstructure of the sandstone was analyzed using optical microscopy (OM) and scanning electron microscopy (SEM). SEM images were taken on a



Fig. 2 a Sampling location; b Schematic diagram of sandstone sampling

**Table 1** The classification standard of ultrasonic velocity ratio and weathering grade [34]

Ultrasonic Velocity ratio	Grade	Weathering extent
0-0.2	6	Residual soil
0.2–0.4	5	Fully weathered
0.4–0.6	4	Highly weathered
0.6–0.8	3	Moderately weathered
0.8–0.9	2	Weakly weathered
0.9–1	1	Unweathered

Regulus8230 (Hitachi, Japan) equipped with an EDS attachment, operating at an accelerating voltage of 2 kV  $\sim$  15 kV. OM images were taken on a RH-2000 microscope (Hirox, Japan). The microfabrics and mineralogical composition of the sandstones were investigated with a Leica DM2700P polarized optical

microscope on standard thin sections (30  $\mu$ m in thickness). Grain type and size were recorded using Gazzi-Dickinson point counting method [31, 32]. The dry density of sandstone was acquired using an electronic densitometer (XFCNMD-3002S, Xiamen Xiongfa Instrument and Meter Co., Ltd., China) according to Chinese Standard D/ZT 0276.4–2015 [33].

The phase composition of the sandstone was characterized by X-ray diffractometer (Aeris, Panaco corporation, Netherlands) with CuK $\alpha$  radiation operating at 40 kV and 40 mA. A continuous scanning pattern in the scattering 2 $\theta$  range of 5° to 90° with a step of 0.02° and a scanning speed of 5°/min was adopted. The chemical composition of sandstone sample was analyzed by a M4-TORNADO X-ray fluorescence spectrometer of Bruker, Germany.



**Fig. 3** Demonstration of sample preparation of (**a**) ultrasonic velocity method and (**b**) vapor absorption method. Sample S<sub>4</sub>, S<sub>5</sub>, S<sub>6</sub>, S<sub>7</sub>, S<sub>8</sub>, S<sub>10</sub>, S<sub>13</sub> and S<sub>15</sub> are columns of 5 cm in diameter and height of 4 mm, 5 mm, 6 mm, 7 mm, 8 mm, 10 mm, 13 mm and 15 mm, respectively



Fig. 4 a A thin-section polarized OM image of the sandstone; OM images of (b) unweathered and (c) weathered sandstones; SEM images of (d) unweathered and (e) weathered sandstones



Fig. 5 X-ray diffraction patterns of the unweathered and weathered sandstones

Table 2 The	chemical	composition	of	weathered	and
unweathered s	andstones				

	Weathered (wt%)	Unweathered (wt%)
SiO <sub>2</sub>	63.21	65.88
Al <sub>2</sub> O <sub>3</sub>	14.02	13.89
MgO	4.74	2.68
K <sub>2</sub> O	4.23	2.61
Na <sub>2</sub> O	3.86	2.39
Fe <sub>2</sub> O <sub>3</sub>	3.54	3.94
CaO	3.29	5.27
TiO <sub>2</sub>	0.63	0.65
P <sub>2</sub> O <sub>5</sub>	0.16	0.16
BaO	0.13	0.12
Total	97.81	97.59

## Instrumentation and methodology for measuring the thickness of the weathered layer

The weathering degree of rock can be characterized by the ultrasonic p-wave velocity ratio  $K_v$  [34], as shown in Table 1. A sandstone was cut into six pieces (1 cm in height) as shown in Fig. 3a for the P-wave velocity test,

which was performed in accordance with the ASTM D2845-05[35], on a ZBL-U510 ultrasonic detector (Beijing Zhibolian Technology Co., Ltd., China).

Drilling resistance tests of sandstone are conducted by DRMS developed in SINT technology s.r.l. (Italy), which directly determines mechanical properties such as the hardness of stones by measuring its drilling resistance. Under the constant rotation speed (300 rpm) and drilling rate (10 mm/min), the relationship between drilling force and drilling depth is obtained. An average of 10 individual measurements was given as final result.

The chemical compositions of a sandstone at different depths (as shown in Fig. 3a) with respect to its surface were analyzed on a M4-TORNADO X-ray fluorescence spectrometer (Bruker, Germany). The molar ratio of  $SiO_2/Al_2O_3$ , referred as Ruxton ratio R, is also used to characterize the weathering degree of a sandstone [30].

Vapor absorption of sandstones was prepared as following. As shown in Fig. 3b, the as-collected sandstones cylindrical blocks (vide supra) were cut from the so-called interior direction into samples with 5 cm diameter and various heights (4, 5, 6, 7, 8, 10, 13 and 15 mm). In all samples, the weathered surface remains untouched. The sandstone samples were dried in an oven at 105 °C for 24 h [36], and then cooled to room temperature in a desiccator. The dried samples were kept in a temperature and humidity chamber controlled at 25 °C and relatively humidity (RH) of 55%. Samples were weighed daily until their weights no longer changed.

The pore structure was investigated by mercury intrusion porosimetry (MIP), using a Micromeritics Autopore IV 9500. The pore volume was measured on six samples prepared as shown in Fig. 3a. Pore size distribution analyses were performed on weathered and unweathered samples as described on Fig. 2b.

## **Results and discussions**

### Characterization of sandstones

The naturally weathered sandstone samples used in this study are mostly light brown or red. The dry densities of weathered and unweathered sandstones (see experimental for nomenclature) are 2.28 g cm<sup>-3</sup> and 2.44 g cm<sup>-3</sup>, while the porosities of the weathered and unweathered sandstones are 19.16% and 15.67% respectively based on MIP. OM and SEM images of the unweathered and weathered sandstone sample are shown in Fig. 4. As illustrated in Fig. 4a, the sample is litho-feldspatho-quartzose sandstone with grain size distribution between 0.03 to 0.15 mm. The texture indicates that the sandstone is well-sorted and finegrained. The major framework grains of sandstone are quartz (45–50%), feldspar (20–25%) and lithic fragments (ca. 20%). The framework grains are cemented by approximately 5% calcite and 3% clay mineral. Trace amount of magnetite (2%) and muscovite (1%) have also been observed in the thin section (Fig. 4a). In Fig. 4, for unweathered sandstone, closely packed granular particles can be observed in both OM and SEM images, while micron-sized voids can be seen in weathered stones. Our observations of stone density decrease and porosity increase during weathering are consistent with previous reported results [37, 38].

XRD profiles of the unweathered and weathered sandstones are shown in Fig. 5. Diffraction peaks of minerals, such as K-feldspar, albite, quartz and calcite are all clearly present in the sandstone. The chemical compositions of unweathered and weathered sandstones are shown in Table 2. Both XRD and XRF results show that quartz is the major component in this type of sandstone. After weathering, the contents of K and Na increase, while that of Ca and Si decrease. Such results are consistent with slightly increase of K-feldspar, albite and decrease of calcite in XRD profiles.

## Determination of the thickness of superficially weathered layer

#### Determination based on vapor absorption and porosity

Many physical properties of the sandstone change with the degree of weathering [37, 38]. Two common properties, vapor absorption and porosity, are carefully examined and analyzed to obtain the thickness of superficially weathered layer of naturally weathered sandstones.

Sample preparation and nomenclature for vapor absorption are described in Fig. 3b. Plot of weight gains due to vapor absorption against the distances to surface (described as sample height) is shown in Fig. 6a, which indicates weight gain increases as the sample height. Two different linear regimes can be clearly observed with an inflection point at around 7 mm. It appears that such transition is due to significant different vapor absorption ability of weathered and unweathered sandstones. Therefore, we conclude that the thickness of superficially weathered layer of this naturally weathered sandstone is around 7 mm. The slopes in Fig. 6a further tell that the unweathered part of the stone has limited vapor absorption ability compared to weathered part.

Porosity is another property which can be used to estimate the thickness of weathered layer. A sandstone is cut into six pieces as illustrated in Fig. 3a. Porosity of each piece is measured using MIP and data are summarized in Fig. 6b. It shows the sandstone studied has weathered layer less than 1 cm.

### Determination based on pore size distribution

Weathering processes not only cause progressive changes in rock porosity but also in pore size distribution, pore connectivity etc. [39] As suggested in Fig. 7a, unweathered sample mainly has smaller pores (<4.5  $\mu$ m). With weathered sample, the existing of larger pores (>4.5  $\mu$ m) is significant. The difference in pore size by MIP is consistent with microscope observations (Fig. 4). No fissures are observed in the sample used visually and by OM. Based on these observations, we hypothesize that larger pores incremented in weather stone (>4.5  $\mu$ m) are evolved from original small pores in unweathered stone due to weathering.

For superficial weathering in our case, based on data in Figs. 6, 7a, a hypothesis of pore structure evolution during weathering is proposed in Fig. 7b. We assume that the sandstone used in this work is originally structurally homogeneous (i.e., pores distribute randomly in the



Fig. 6 a Plot and linear fits of stone's weight gain against height. Sample preparation and nomenclature are described in Fig. 3b. b Porosity of sandstone sample against sampling position. Sample preparation and nomenclature are described in Fig. 3a



Fig. 7 a Pore size distribution and cumulative pore volume of weathered (red) and unweathered (black) sandstones. b Schematic illustration of pore structure evolution during weathering process

stone originally) and the degree of superficial weathering for this sandstone decreases from its surface to interior.

The volume percentages of small pores in the weathered and unweathered samples can be calculated based on Eq. 1 using cumulative pore volume data in Fig. 7a. In Eq. 1,  $V_{small}$ % is the small pore volume percentage, while  $V_{total}$  and  $V_{large}$  are the total and large pore volume respectively. The values are 0.26 and 0.78 for weathered and unweathered samples respectively. The

relative percentage loss of small pores can be calculated based on Eq. 2, which is 0.67.

$$V_{small}\% = \frac{V_{total} - V_{large}}{V_{total}}$$
(1)

$$1 - \frac{V_{small}\% \text{ in weathered sample}}{V_{small}\% \text{ in unweathered sample}} = 1 - \frac{0.26}{0.78} = 0.67 \quad (2)$$

For weathered and unweathered sandstone samples with same size (columns with 5 cm in diameter and



Fig. 8 a Ultrasonic velocity ratio of sandstone sample and (b) the weathering index R of chemical composition changes at different depths.  $R = SiO_2/Al_2O_3$ , the compositions are all in molecular proportions. Sample preparation and nomenclature are described in Fig. 3a



Fig. 9 DRMS results of sandstone

1 cm in height in the experiment), based on our previous assumptions, the percentage loss in small pores is linearly related to the percentage weathering in the sample. In another words, for our particular sample, 67% of the sample is weathered, while 33% remain unweathered. Therefore, taking 10 mm as the sample height, the thickness of weathered layer of this weathered sample is 6.7 mm.

This value aligns well with previous two results. The previous two methods are relative complex, whose accuracy largely depends on how precisely the samples are prepared. Methodology on pore diameter analysis, which only requires two sample measurements, is much simpler and the accuracy mostly relies on MIP method.

#### Comparison with existing methodologies

In "Determination of the thickness of superficially weathered layer" section, we show three methods to characterize the thickness of the superficially weathered layer of naturally weathered sandstones. To verify the feasibility and effectiveness, results obtained from these three methods are compared with data acquired using traditional and well-accepted methods, such as ultrasonic velocity test, Ruxton method and DRMS.

For ultrasonic velocity test and Ruxton method, the sample preparation is illustrated in Fig. 3a. The data are summarized in Fig. 8. The ultrasonic velocity ratio  $K_v$  of samples 1 cm to 6 cm below the surface is larger than

Table 3 Summary of results obtained by various methods in this work

Methods	Sample preparation	Results obtained in this work	
Ruxton method	Complex	Rough estimation, less than 1 cm	
Ultrasonic velocity test	Complex	Rough estimation, less than 1 cm	
Porosity analysis	Complex	Rough estimation, less than 1 cm	
Vapor absorption	Complex	About 7 mm. Accuracy is strongly affected by the sampling procedure	
Drilling resistance	Simple	About 7 mm. Heterogeneity of stone leads to the high variability of the drilling results	
Pore size distribution analysis	Simple	About 6.7 mm. Accuracy is less affected by the sampling procedure	

that of the surface part apparently due to superficially weathering (see Figure S1 in Supporting Info for velocity data) . The ultrasonic velocity ratios of the surface part and interior of the weathered sandstone are between 0.5–0.6 and 0.8–0.9, respectively, indicating the surface part is highly weathered (see Table 1) [34]. Lower ultrasonic wave speed indicates higher porosity, which agrees well with porosity data in Fig. 6b. The changes in wave velocity ratio  $K_{\rm v}$  of sandstone along the direction from the surface towards its inner show that the thickness of weathered layer in the weathered sandstone sample is less than 1 cm.

Ruxton ratio R (molar ration of  $SiO_2/Al_2O_3$ ) of the sandstones at different depths, which is also an indicative parameter for weathering based on composition changes [30], are also shown in Fig. 8. The R value increases firstly and then tends to be stable along the depth direction, indicating that the most severe weathering part of the sandstone is within 1 cm below the surface.

DRMS is commonly used to measure the thickness of the weathered layer in historical stones [40, 41]. The correlation curves of three samples between the drilling force and the drilling depth during the drilling process are shown in Fig. 9. Each curve is average of 10 individual measurements on same sample. All three curves show similar pattern. The sudden change of drilling force at 7 mm indicates that the thickness of weathered layer is approximately 7 mm. The comparison results among these different methods demonstrate that the thickness of superficially weathered layer of this naturally weathered sandstone obtained by vapor absorption and pore structure analyses are effective and reliable.

## Conclusion

Quantitative analyses of the thickness of superficial weathered layer on weathered historical stones are important for their conservation. In this study, the vapor absorption and pore structure evolution of sandstone with respect to its weathering are carefully investigated. The thickness of superficial weathered layer can be derived by following the changes in stone's vapor absorption ability, porosity or pore size. Data acquired from these methods are consistent with each other and in well agreement with data acquired from ultrasonic velocity test, Ruxton method and DRMS.

Results obtained from different methods in this work are summarized in Table 3. Among all these methods, method based on pore size analyses seems to be simplest. Only two measurements, one on unweathered and the other on weathered stones, are required. Pore size analysis method can give out relative accurate results and the results are less affected by the sampling procedure.

## **Supplementary Information**

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Additional file 1: Figure S1. Ultrasonic velocity test results of rock specimens.

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#### Author contributions

XW was involved in carrying out experiments, writing original draft. HL was involved in conceptualization and review. HY, CX and HD contributed to field applications. BR provides images in Figs. 1, 4a and discussions on Fig. 4a. XH was involved in conceptualization, writing, review, editing and finalizing the manuscript.

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#### Availability of data and materials

Not applicable.

#### Declarations

**Ethics approval and consent to participate** Not applicable.

#### **Competing interests**

The authors declare no competing interests.

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